



# GMP Webinar

## Ongoing/Continued Process Verification (Part 2)

Monitoring and Trending of Process Data – SPC rules in the real world for a CPV/OPV plan

Date:

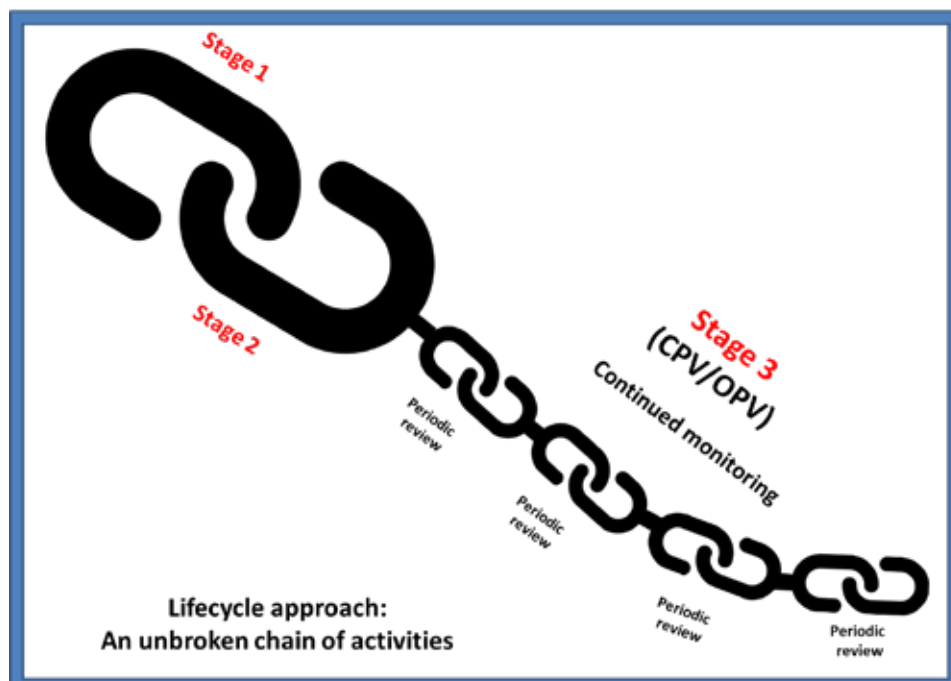
Wednesday, 13 January 2021, 14.00 -15.30 (CET)

Speaker:

Dr Raphael Bar, BR Consulting, Israel

ECA has entrusted  
CONCEPT HEIDELBERG with the  
organisation of this webinar.

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## Background

The EU GMP and FDA regulatory documents require manufacturers to monitor product quality to ensure that a **state of control** is maintained throughout the lifecycle of new products and legacy products during the third process validation stage called **Continued Process Verification (CPV)** or **Ongoing Process Verification (OPV)**. Indeed, regulatory agencies expect manufacturers to implement a CPV plan as reflected in FDA warning letters.

The implementation of **Stage 3** is translated into establishing an ongoing CPV/OPV program which allows Identification of CPV Signals and defining types of responses to these signals. However, applying traditional SPC (Statistical Process Control) rules may lead to false signal alarms. Thus, collecting, charting and evaluating product and process data under relaxed and adjusted SPC rules allow a practical and streamlined implementation of the CPV/OPV program.

## Educational Objectives

In part 2 of the webinar series, you will learn:

- Tools for detecting a trend and shift in process average and/or process variability
- The problem of too many statistical false signals
- Are all statistical assumptions valid in real-world process data?
- Which statistical rules can be relaxed?
- Control charts with practical limits
- Examples of process behaviour charts
- Building a CPV/OPV Plan
- Identification of CPV Signals
- Types of responses to signals

**Remark: Part 1 of this webinar on the day before deals with Monitoring and Trending of Process Data with control charts – basic control charts**

## Target Audience

Employees from companies, who are involved in pharmaceutical process validation activities (developers, QM, manufacturing, heads of validation departments, etc.) especially regarding stage 3 ongoing/continued process verification, are addressed.

## Speaker



**Dr Raphael Bar, BR Consulting, Israel,**

Dr Bar headed the Analytical R&D Laboratories at Teva Pharmaceuticals and subsequently the analytical QC Laboratory at Pharmos. For the last twelve years, Raphael Bar has been a pharmaceutical consultant for the Pharma and Bio-Pharma industries.

## Fees (plus VAT)

Single participation: € 249,- for ECA Members

Single participation: € 299,- for non-ECA Members

(This fee does not include the ECA Membership. You will find more about the ECA Membership at

<https://www.gmp-compliance.org/about-the-academy>).

## Participation of a Group

You have colleagues who also want to participate in the webinar? Then register yourself and your colleagues as a GROUP! You can view the webinar either together (e.g. in a conference room, etc.) or also each individually on your own PC.

## Group Participation (fee per person):

3-10 Persons € 254,15

11-20 Persons € 224,25

more than 20 Persons € 194,35

## Registration

By mail, fax, e-mail or online on the Internet at

<https://www.gmp-compliance.org/>. In order to avoid misunderstandings, please indicate the exact address and the full name of the participant. You will receive your access data by e-mail in due time prior to the event.

## Technical Requirements

For our webinars, we use Cisco WebEx, one of the leading suppliers of online meetings. At <http://www.webex.com/test-meeting.html> you can check if your system meets the necessary requirements for the participation at a WebEx meeting and at the same time install the necessary plug-in. Please just enter your name and email address for the test. If the installation is not possible because of your rights for the computer system, please contact your IT department. WebEx is a standard nowadays and the necessary installation is fast and easy.

## Presentation/Certificate

The presentation will be made available to you prior to the Webinar as a PDF file. After the Webinar, we will automatically send you a certificate of participation.

## Organisation/Contact

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[info@concept-heidelberg.de](mailto:info@concept-heidelberg.de), [www.gmp-navigator.com](http://www.gmp-navigator.com)

## Do you have any questions?

**For questions regarding content please contact:**

Mr Sven Pommeranz, phone +49(0)62 21 - 84 44 47,

Email: [pommeranz@concept-heidelberg.de](mailto:pommeranz@concept-heidelberg.de).

**For questions regarding organisational aspects please contact:**

Ms Julia Grimmer, phone +49(0)62 21 - 84 44 44,

email: [grimmer@concept-heidelberg.de](mailto:grimmer@concept-heidelberg.de)

**Registration for the Webinar: "Ongoing/Continued Process Verification (Part 2)" on Wednesday, 13 January 2021, 14.00 - 15.30 (CET)**

**Speaker: Dr Raphael Bar**

Please fax to CONCEPT HEIDELBERG, +49 (0)6221 / 84 44 34 or you register online at [www.gmp-compliance.org](http://www.gmp-compliance.org).

Please tick:

**Single Participation**

**Group Participation**

3-10 Persons

11-20 Persons

more than 20 Persons

**Important:  
Deadline is 12 noon on  
12 January 2021**

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### General Terms and Conditions

If you cannot attend the conference you have two options:

1. We are happy to welcome a substitute colleague at any time.

2. If you have to cancel entirely we must charge the following processing fees:

Cancellation until 2 weeks prior to the conference 10 %, until 1 week prior to the conference 50 %, within 1 week prior to the conference 100 %.

CONCEPT HEIDELBERG reserves the right to change the materials, instructors, or speakers without notice or to cancel an event. If the event must be cancelled, registrants will be notified as soon as possible and will

receive a full refund of fees paid.

Terms of payment: Payable without deductions within 10 days after receipt of invoice.

Important: This is a binding registration and above fees are due in case of cancellation or non-appearance.

If you cannot take part, you have to inform us in writing. The cancellation fee will then be calculated according to the point of time at which we receive your message. In case you do not appear at the event without having informed us, you will have to pay the full registration fee, even if you have not made the payment yet. Only after we have received your payment, you are entitled to participate in the conference (receipt of payment will not be confirmed!)